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A

A

B

B

C

C

D

D

M22 x 2.0 REAR THREAD FOR
OPTIONAL COOLANT PLUG (NOT INCLUDED)

Ø1.250 SHANK

Ø1.535

1.250 CUTTING
DIAMETER

5.157

5.827

8.071

2.244

NOTES:

DRILL BODY TAKES SOMT09.... INSERTS (INSERTS NOT INCLUDED)
AFTER DRILLING HOLE, OUTER INSERT CAN BE OFFSET AND USED AS A
BORING BAR
FOR SPEEDS AND FEEDS PLEASE VISIT PRODUCT DETAILS PAGE
AND SEARCH ITEM # LISTED ON THIS PRINT

MARITool

www.maritool.com

ITEM# **FBD-1250-4D-1U**

Drawn By FM

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