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A

A

B

B

C

C

D

D

M16 x 1.5 REAR THREAD FOR
OPTIONAL COOLANT PLUG (NOT INCLUDED)

Ø1.0 SHANK

Ø1.220

.875 CUTTING
DIAMETER

3.583

4.173

6.260

2.087

NOTES:

DRILL BODY TAKES SOMT07.... INSERTS (INSERTS NOT INCLUDED)
AFTER DRILLING HOLE, OUTER INSERT CAN BE OFFSET AND USED AS A
BORING BAR
FOR SPEEDS AND FEEDS PLEASE VISIT PRODUCT DETAILS PAGE
AND SEARCH ITEM # LISTED ON THIS PRINT

MARITool

www.maritool.com

ITEM# **FBD-875-4D-1U**

Drawn By FM

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4

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